

This data sheet interacts with
GV3, SL2, PRT2 Catalogues

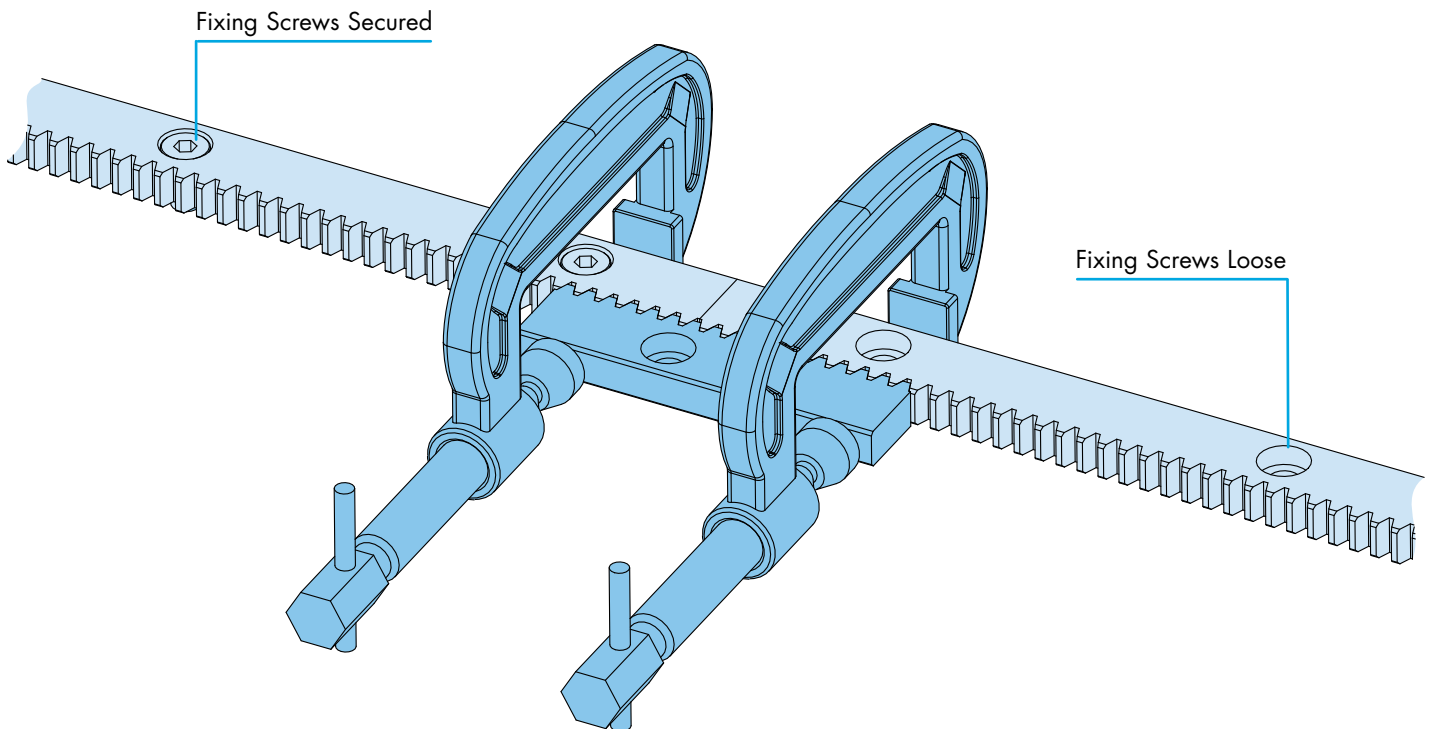
Rack Setting Piece

Short lengths of rack acting as a setting piece can be supplied to aid the installation of butted rack sets for GV3, SL2 and PRT2 systems. The illustration below shows the setting method for GV3 racks.

Ensure the rack, or rack cut slide, is firmly butted up against a register or located using dowels. With one slide securely fixed in position and one slide loose, clamp the setting piece into the ends of the two racks and ensure all teeth are well engaged on both sides of the joint.

There may be a very small gap between the two racks. If this gap is more than 0.05mm or if ends of the slides are butting up before the teeth are correctly engaged, please contact Hepco's technical department.

With the slide position set tighten the first few slide fixing screws before removing the setting piece to ensure the slide position is maintained. Once set, check that the rack setting piece does not rock over the central tooth. This would indicate the slides are set too close together and a larger gap is required.



Part numbers for the rack setting pieces are listed in the table to the right. Please contact Hepco's technical department for more information or help identifying required rack setting piece.

Rack	Setting Piece Part Number
Mod 0.7, Spur	RSP-0.7S
Mod 1, Spur	RSP-1.0S
Mod 1.5, Spur	RSP-1.5S
Mod 2, Spur	RSP-2.0S